Section WFP 2-04 – Welding Fabrication Procedure Attachment 2, Minimum Fillet Weld Size for Prequalified Joints

Rev. 1, 10/27/06

MINIMUM FILLET WELD SIZE FOR PREQUALIFIED JOINTS

Base Material Thickness	Minimum Size of
of the Thinner Part joined (T)	Fillet Weld
T less than or equal to ¼ in.	¹ / ₈ in.
T greater than ¼ in. and less than or equal to ½ in.	$^{3}/_{16}$ in.
T greater than ½ in. and less than or equal to ¾ in.	½ in.
T greater than ¾ in.	⁵ / ₁₆ in.