

**NON-CODE
 MINIMUM FILLET WELD SIZE**

Base Material Thickness of the Thinner Part joined (T)	Minimum Size of Fillet Weld
T less than or equal to ¼ in.	1/8 in.
T greater than ¼ in. and less than or equal to ½ in.	3/16 in.
T greater than ½ in. and less than or equal to ¾ in.	¼ in.
T greater than ¾ in.	5/16 in.