

Comments: Mediacl Gas Systems ASSE 6000 Series. Piping shall be continuously purged prior to, during, and after brazing till cool to prevent copper oxidation on the interior of the tubing. Clearance of over-lap diameters = 0.002 - 0.005. Do not use flux of any kind. T = the thickness of the thinner member to be brazed.

Use of LANL Welding Procedures and Welder Qualifications for non-LANL work shall be at the sole risk and responsibility of the Subcontractor, and the Subcontractor shall indemnify and save LANL and the Government harmless from any and all claims, demands, actions or causes of action, and for any expense or loss by reason of Subcontractor's and their employees possession and use of LANL procedures and qualifications.