AWS D9.1 TEST POSITIONS

Test Position 1G, Flat
- Qualification in position 1G qualifies for positions 1G and 1F.
- (See Fig. 3.2.3)
- Sheets horizontal; axis of weld horizontal ± 15°

Test Position 2G, Horizontal
- Qualification in position 2G qualifies for positions 1G, 2G, 3G, 1F, 2F, and 3F.
- (See Fig. 3.2.3)
- Sheets vertical; axis of weld horizontal ± 15°

Test Position 3G, Vertical
- Qualification in position 3G qualifies for positions 1G, 2G, 3G, 1F, 2F, and 3F.
- (See Fig. 3.2.3)
- Sheets horizontal; axis of weld horizontal ± 15°

Test Position 4G, Overhead
- Qualification in position 4G qualifies for positions 1G, 2G, 3G, 4G, 1F, 2F, 3F, and 4F.
- (See Fig. 3.2.3)