

Welder Qualification Test Log

Test No. \_\_\_\_\_

Name \_\_\_\_\_ Z# \_\_\_\_\_

Welder \_\_\_\_\_ Operator \_\_\_\_\_

Qualified WPS No. \_\_\_\_\_ WQT No. \_\_\_\_\_ Supplement No. \_\_\_\_\_

Process: SMAW, GTAW, FCAW, GMAW – SC, S, P, PP, OFW, TB, ORBITAL

Manual \_\_\_\_\_ Semi-Automatic \_\_\_\_\_ Automatic \_\_\_\_\_ Machine \_\_\_\_\_

Test base metal specification \_\_\_\_\_ To \_\_\_\_\_

P Number \_\_\_\_\_ To \_\_\_\_\_ F Number \_\_\_\_\_ To \_\_\_\_\_

AWS Designation \_\_\_\_\_ Size \_\_\_\_\_ Size \_\_\_\_\_

Joint Type \_\_\_\_\_ Prequalified Joint : ASME \_\_\_\_\_ AWS \_\_\_\_\_

Current DCEP \_\_\_\_\_ DCEN \_\_\_\_\_ AC \_\_\_\_\_ Range \_\_\_\_\_ To \_\_\_\_\_

Shield Gas \_\_\_\_\_ Yes \_\_\_\_\_ No \_\_\_\_\_ Flow Rate \_\_\_\_\_ Type Shield \_\_\_\_\_

Backing \_\_\_\_\_ Yes \_\_\_\_\_ No \_\_\_\_\_ Backing Type \_\_\_\_\_ Backing Purge \_\_\_\_\_

Consumable Insert Yes \_\_\_\_\_ No \_\_\_\_\_

Tungsten Yes \_\_\_\_\_ No \_\_\_\_\_ Type \_\_\_\_\_ EWTH-2, EWP Size \_\_\_\_\_ Flame \_\_\_\_\_

Progression Up \_\_\_\_\_ Down \_\_\_\_\_ Brazing Flow Position \_\_\_\_\_ VU, HF, FF

Qualified Position \_\_\_\_\_ 1G, 2G, 3G, 4G, 5G, or 6G, 6GR

Qualified Plate \_\_\_\_\_ Pipe \_\_\_\_\_ Diameter \_\_\_\_\_

Base Material Thickness \_\_\_\_\_ To \_\_\_\_\_ Weld Material Thickness \_\_\_\_\_ To \_\_\_\_\_

AWS Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_ AWS Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_

ASME Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_ ASME Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_

API – 1104 Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_

API – 1104 Min \_\_\_\_\_ Max \_\_\_\_\_ UL \_\_\_\_\_

Test results

Visual Pass \_\_\_\_\_ Fail \_\_\_\_\_ Bend Pass \_\_\_\_\_ Fail \_\_\_\_\_ NA \_\_\_\_\_

Nick Pass \_\_\_\_\_ Fail \_\_\_\_\_ NA \_\_\_\_\_ Peel Test Pass \_\_\_\_\_ Fail \_\_\_\_\_ NA \_\_\_\_\_

Radiographic Test Results Pass \_\_\_\_\_ Fail \_\_\_\_\_ NA \_\_\_\_\_

Welder’s Signature Acknowledges That He/She Has Reviewed the Test Results and Approves of Coupon Disposal.

Welders Signature \_\_\_\_\_

Signed by \_\_\_\_\_

Test Supervisor

Date Tested \_\_\_\_\_

AWS CWI No. \_\_\_\_\_