# WELDER QUALIFICATION TEST REQUEST

<table>
<thead>
<tr>
<th>Cost Center:</th>
<th>Prg Code:</th>
<th>Cst Acct:</th>
<th>Wrk Pkg:</th>
<th>WO #:</th>
</tr>
</thead>
<tbody>
<tr>
<td>WQT or BQT No.</td>
<td></td>
<td></td>
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</tbody>
</table>

**Applicable WPS or BPS (if known):**
- ASME
- AWS D1.1
- AWS D9.1
- API-1104
- Other:

This test is:
- **New Hire**
- **Rehire**
- **Upgrade**
- **Requalification**

**Welding or Brazing Process:**
1. 
2. 

**Phone:**

**LANL/SSS Manager:**

**Subcontractor Company Name:**

**Authorizing Manager:**

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By signing the welder test request we agree to participate/follow the requirements of the LANL Welding Program as delineated in Chapter 13 - Welding of the LANL Engineering Standards Manual. Each employer is responsible for providing welding services in full compliance with applicable code, contract, technical specifications, design drawings, and all other specified design documents.

## Welder Information

<table>
<thead>
<tr>
<th>Name:</th>
<th>Z number:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Employer:</td>
<td>Craft:</td>
</tr>
</tbody>
</table>

**Requested Test Date:**

**Alternate Test Date:**

**Welder/Brazer Signature:**

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**To be Completed by the LANL WPA / Test Supervisor**

<table>
<thead>
<tr>
<th>Date Welder Reported for Test:</th>
<th>Time:</th>
<th>AM</th>
<th>PM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Verbal instructions given on general and specific safety practices.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Verbal instructions given on general housekeeping practices.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Verbal instructions given on test and equipment setup.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Visual aids and demonstration provided for special processes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Practice time allotted (not to exceed 1 hours).</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Evaluation of practice.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Welder authorized to proceed with test.</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

**Type of Test and Results:**

**Test Code:**

Note: see page 2 for Qualification Evaluation Work Sheet
## WELDER QUALIFICATION EVALUATION WORK SHEET

Check boxes with priority 1 – 5

### APPLICATIONS:
- Piping
- Structural
- Process
- Static
- Pressure
- Dynamic
- Vacuum
- Tubular
- Other:
- Test Apparatus
- Equipment
- Process
- Mat. Hand
- Stands
- Experimental
- Fabrication

### WELDING PROCESSES:
- TB
- GMAW
- GTAW
- SMAW
- PAW
- OFW
- SAW
- GMAW-FC
- Manual
- Semi-Automatic
- Automatic

### MATERIAL:
- Steel
- Nickel Alloys
- HSLA Steel
- Stainless Steel
- Copper
- Alloy Steel
- Aluminum
- Other:

### PRODUCTS:
- Pipe
- Plate
- Sheet
- Structural Steel
- Other:

### POSITIONS:
- Flat
- Horizontal
- Plate
- Pipe
- Vertical
- Overhead
- Minimum
- Maximum
- Pipe
- 2G
- 5G
- 6G

### EXPERIENCE:
- Years
- % of Time
- OJT
- LANL
- Vo-Tech

### TRAINING:
- CONCLUSIONS:
  - Applicable Code:
    - AWS D1.1
    - ASME
    - API-1104
    - Other:
  - Applicable WPS:
    - AWS D9.1
    - Applicable WQT #:

### Notes or Remarks:

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Evaluation By: __________________________  Date: __________________________